



PRODUCT BROCHURE



QUALITY ROOFING & RAINWATER PRODUCTS
ESTABLISHED 1953

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CEO MESSAGE

MR DON ANDERSON **CEO OF ACE GUTTERS PTY LTD**

For over 70 years Ace Gutters has maintained a reputation as a manufacturer of the highest quality rainwater products.

Established in 1953 our philosophy has been to adapt and evolve within a changing marketplace, through product innovation and design, manufacturing techniques and technological advancements.

To this end Ace Gutters undertook the significant capital investment of purchasing a state of the art Bronx International Continuous Coil Coating Line.

This Continuous Coil Coating Line located at our head office at Mortdale NSW has allowed Ace Gutters to design and introduce to the marketplace a new pre painted steel product called **DURAKOTE®** a product that we believe will set a new industry benchmark and that has been specifically designed for the rainwater products industry.

DURAKOTE® is supported by a Rainwater Products Warranty of 20 years and a Roofing Warranty of 30 years.

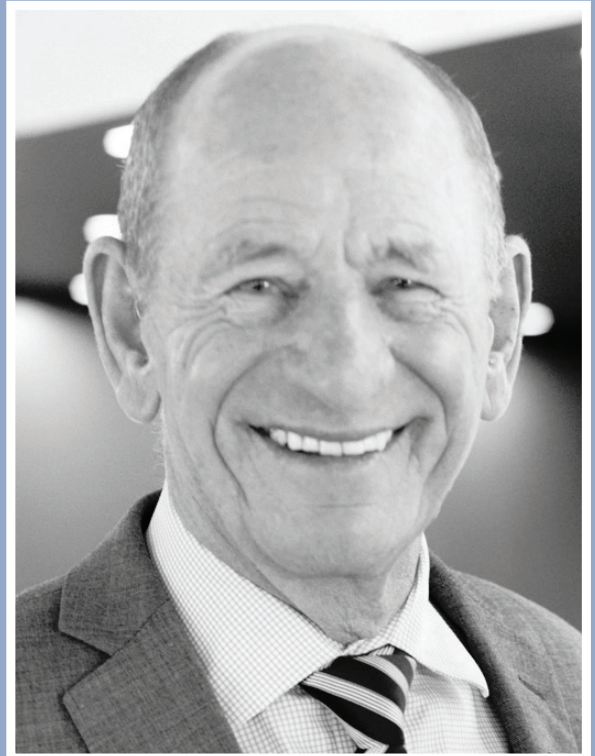
Ace Gutters are also proud to announce that **DURAKOTE®** has been endorsed and licensed by the Australian Made Campaign as being AUSTRALIAN MADE & OWNED.

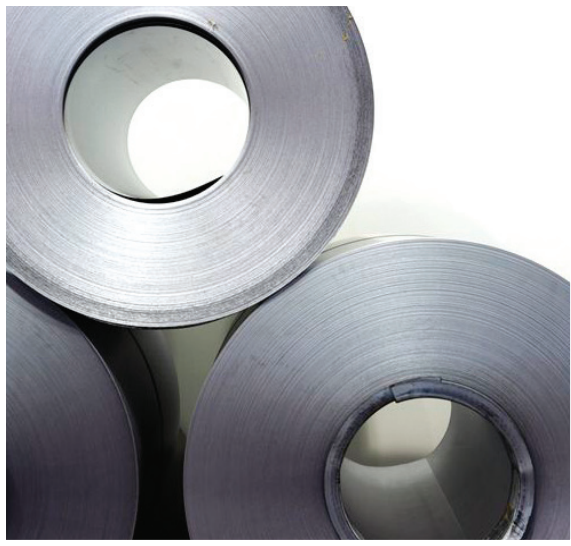
Ace Gutters can now ensure a quality process from the painting of our steel, to the slitting of coil, rollforming of our rainwater products, powder coating of our fittings, storage and transportation of our finished product.

In summary Ace Gutters now offer the market a new and improved pre painted steel product which is fully supported with the relevant technical data, product specification sheets and individual product warranties.

Ace Gutters remain at the forefront of the rainwater products industry and will continue to look at new and innovative ways of meeting and exceeding market expectations.

Don Anderson
CEO





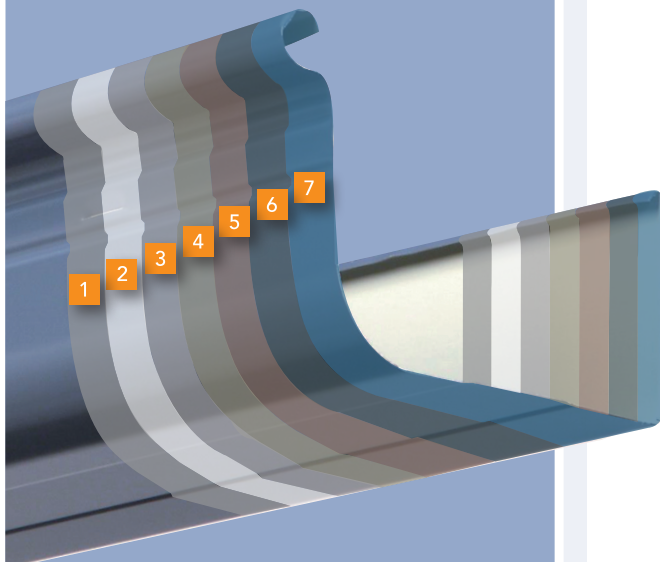
DURA KOTE® is a painted steel product that has been designed specifically for the rainwater products industry.

DURA KOTE® is a highly durable painted steel product offering superior corrosion resistance, allowing it to withstand Australia's harsh weather conditions.

For this reason DURA KOTE® is supported by a 30 year Roofing Products Warranty and a 20 year Rainwater Products Warranty, covering gutter, fascia and downpipe.

DURA KOTE® SUBSTRATE

- 1 Backing Coat (Nominal 6 µm)
- 2 Corrosion Resistant Primer
- 3 Corrosion Resistant Coating
- 4 AluZinc (Aluminium Zinc Alloy Coated Steel) AZ150
- 5 Corrosion Resistant Coating
- 6 Corrosion Resistant Primer (Nominal 5µm)
- 7 Finish Coat (Nominal 20µm)



THE SUBSTRATE

DURA KOTE® is manufactured from the world's most recognised steel substrate Aluzinc (Al-Zn 55%), a substrate that complies with the Standard ASTM A792M.

Aluzinc is a substrate that was developed in America during the 1960's by a company called Bethlehem Steel.

Their research focused on the range of aluminium/zinc binary alloys and its effects on corrosion resistance when applied to steel.

Both laboratory and long term outdoor exposure tests showed that the alloy which gives optimum corrosion resistance is 55% aluminium, 43.4% zinc and 1.6% silicon.

THE PAINT FINISH

DURA KOTE® also offers a superior paint finish, using a high quality polyester paint with an oven baked finish that resists peeling and flaking.

This allows Ace to guarantee to its customers a product that not only offers a modern and fresh look to a home, but also a product that will last for many years to come.

Utilising state of the art paint technology DURA KOTE® paint finish has been designed to meet Australian Standard AS2728.



ACE GUTTERS IS PROUD TO INTRODUCE TO THE AUSTRALIAN
RAINWATER PRODUCTS INDUSTRY **DURAKOTE®**.

OUR COLOUR CHOICE

DURAKOTE® is available in a wide variety of colours, and will match any steel roofing colour available in the marketplace today.

Due to **DURAKOTE®** advanced coating system and superior grade substrate (AZ150) Ace Products are compatible with any painted steel roof.

PROVEN EXPERIENCE

With over 70 years experience in the rainwater products industry, specialising in the manufacturing of gutters, fascia, downpipes, accessories and with continual improvement in manufacturing techniques, product innovation, research and development you can be confident **DURAKOTE®** is a product that "we believe will set a new industry benchmark."

AUSTRALIAN MADE & OWNED

Established since 1953 Ace Gutters is a wholly owned Australian company.

From our manufacturing plants in NSW & Victoria, we control the entire production process. This includes painting, slitting, rollforming, die casting, powder coating, storing and transporting our products.

For these reasons we have gained the recognition and support of the Australian Made Campaign and are proud to exhibit and promote the Australian Made & Owned logo on gutter, downpipe, fascia, fascia cover, barge soaker and valley produced by **DURAKOTE®**.

You the customer can be proud to have purchased a product from an Australian owned business that has for many years utilised the skills and experience of the local community.



Choose Ace products made from **DURAKOTE®** and you will know that you are making a wise investment, purchasing a high quality Australian made product backed with an Ace Gutters 20 year warranty and Roofing Products 30 year warranty.

INCOMPATIBLE METALS

To avoid any corrosion please avoid using incompatible metals Copper and Lead with **DURAKOTE®**.

Copper pipes and lead flashings should not come in direct contact with **DURAKOTE®** or Aluzinc at any time.

Fixings made of Stainless Steel and fixings containing copper should also not be used with **DURAKOTE®** or Aluzinc.

PROTECTIVE PLASTIC FILM

DURAKOTE® is protected with a protective polyethylene strippable film to ensure your product is protected during the manufacturing & distribution process. The film is easily removable and manufactured from recyclable material.

This protective film must be removed prior to installation and to ensure that the protective film is easily removed please endeavour to ensure that the product is not left in direct sunlight or heat during the warmer months.

INSTALLATION CLEANING

Please ensure after installation, that all deposits of swarf and metal particles from self drilling screws, rivets, nails be swept away and washed from the gutter, roof at the end of each day. If you fail to do so it will void the warranty.

No responsibility will be taken if **DURAKOTE®** comes into contact with Acid when cleaning brickwork. Please advise acid wash contractors to wash off and rinse with clean water all roofing, gutter, fascia & downpipes. Product warranties are void if corrosion occurs as a result of contamination.



ACE CORRY® ROOFING



PRODUCT BENEFITS

ACE CORRY® is a popular roofing profile used in both contemporary homes and traditional style homes. ACE CORRY® can also be used in industrial buildings and sheds.

Manufactured from DURAKOTE® high tensile pre-painted steel with a premium paint finish specifically built to withstand the harsh Australian environment.

ACE CORRY® is manufactured from 0.42 & 0.48 BMT and is available in 22 colours.

TECHNICAL SPECIFICATIONS

ACE CORRY®							
BMT	MASS (KG/M ²)		COVERAGE MM	RIB DEPTH	PITCH	MAX SPANS (MM)	
MM	ALUZINC	DURAKOTE®	MM	MM	DEG	END	INTERNAL
0.42	4.28	4.36	762	17	5 (1 IN 12)	900	1200
0.48	4.86	4.92	762	17	5 (1 IN 12)	1300	1600

*Please refer to our website design manual for applications which do not conform to AS4055 geometric limitations.

EXPECTED PRODUCT PERFORMANCE

Ace Gutters Pty Ltd warrants that ACE CORRY® manufactured from genuine DURAKOTE® pre-painted steel will have a life prior to perforation by natural weathering of up to 30 years from the date of installation.

Ace Gutters Pty Ltd also warrants that the DURAKOTE® exterior paint system will not flake or peel for a period of 20 years from the date of installation.



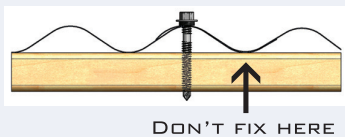
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ACE CORRY® ROOFING DURAKOTE® 25% GLOSS

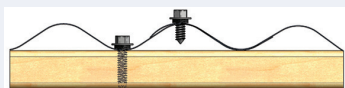
Bulla White, Off White, Sea Breeze, Gull Grey, Forest Blue, Armour Grey, Basal, Smooth Cream, Merino, Dusk, Birch, Gulf, Jasmin Brown, Heritage Red, Mist Green, Caulfield Green, Iron Grey, Mountain Blue, Wallaroo, Slate Grey, Monolith, Ebony.

ACE CORRY® ROOFING PLAIN

CREST FIXING FOR ROOF & WALLS

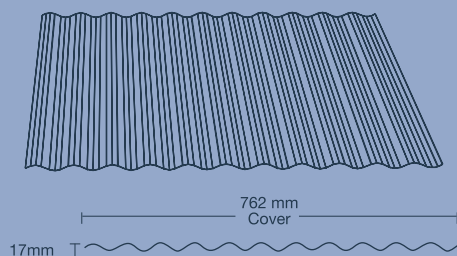


VALLEY FIXING FOR WALLS ONLY

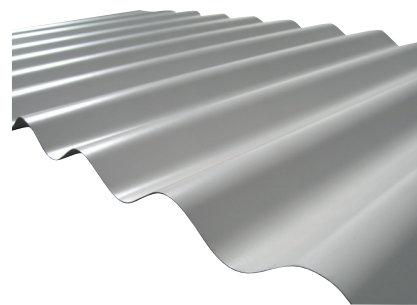


DIMENSIONS

ACE CORRY®



ACE CORRY®



FASTENING

ACE CORRY® is fixed to steel or timber supports. Screws can be placed in either crest or valley. It is best to place screws through edge crest to achieve water tightness.

Always drive screws perpendicular to the sheeting and in centre of corrugation, and do NOT screw less than 25mm from edge.

Roof zips must conform to AS3566-Class 4. They are to be hexagonal headed and must be used with neo washers for sealing.

FIXING

ACE CORRY® can be fixed with allowing screws 7per m².

CREST: 3 FASTENERS



CREST: 5 FASTENERS



VALLEY: 3 FASTENERS



VALLEY: 5 FASTENERS



INCOMPATIBLE METALS

To avoid any corrosion please avoid using incompatible metals Copper and Lead with DURAKOTE®. Copper pipes and lead flashings should not come in direct contact with DURAKOTE® or Aluzinc at any time.

Fixings made of Stainless Steel and fixings containing copper should also not be used with DURAKOTE® or Aluzinc.

INSTALLATION CLEANING

Please ensure after installation, that all deposits of swarf and metal particles from self drilling screws, rivets and nails, are swept away and washed from the roof and gutters at the end of each day. If you fail to do so it will void the warranty.

No responsibility will be taken if DURAKOTE® comes into contact with acid when cleaning brickwork. Please advise acid wash contractors to wash off and rinse with clean water all roofing, gutters, fascia and downpipes. Product warranties are void if corrosion occurs as a result of contamination.



ACE DEK® ROOFING



PRODUCT BENEFITS

ACE DEK® is a popular commercial roofing profile used in industrial and residential building applications.

Manufactured from DURAKOTE® high tensile pre-painted steel with a premium paint finish specifically built to withstand the harsh Australian environment.

ACE DEK® is manufactured from 0.42 & 0.48 BMT and is available in 22 colours.

TECHNICAL SPECIFICATIONS

ACE DEK®							
BMT	MASS (KG/M²)		COVERAGE MM	RIB DEPTH	PITCH	MAX SPANS (MM)	
MM	ALUZINC	DURAKOTE®	MM	MM	DEG	END	INTERNAL
0.42	4.28	4.36	762	29	2 (1 IN 3)	1300	1700
0.48	4.86	4.92	762	29	2 (1 IN 3)	1850	2600

*Please refer to our website design manual for applications which do not conform to AS4055 geometric limitations.

EXPECTED PRODUCT PERFORMANCE

Ace Gutters Pty Ltd warrants that ACE DEK® manufactured from genuine DURAKOTE® pre-painted steel will have a life prior to perforation by natural weathering of up to 30 years from the date of installation.

Ace Gutters Pty Ltd also warrants that the DURAKOTE® exterior paint system will not flake or peel for a period of 20 years from the date of installation.



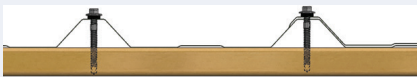
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ACE DEK® ROOFING DURA KOTE® 25% GLOSS

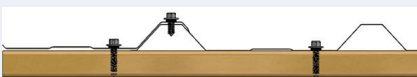
Bulla White, Off White, Sea Breeze, Gull Grey, Forest Blue, Armour Grey, Basal, Smooth Cream, Merino, Dusk, Birch, Gulf, Jasmin Brown, Heritage Red, Mist Green, Caulfield Green, Iron Grey, Mountain Blue, Wallaroo, Slate Grey, Monolith, Ebony.

ACE DEK® ROOFING PLAIN

CREST FIXING FOR ROOF & WALLS

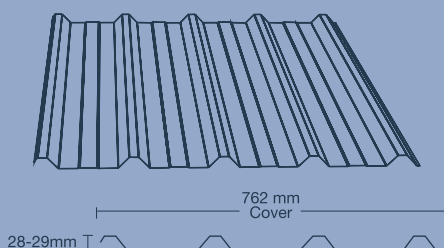


VALLEY FIXING FOR WALLS ONLY

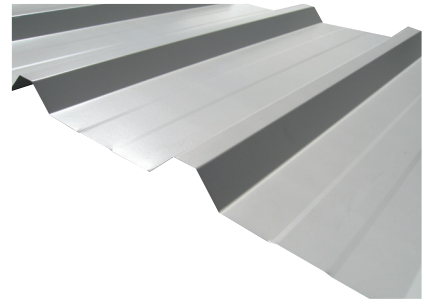


DIMENSIONS

ACE DEK®



ACE DEK®



FASTENING

ACE DEK® is fixed to steel or timber supports. Screws can be placed in either crest or valley. It is best to place screws through edge crest to achieve water tightness.

Always drive screws perpendicular to the sheeting and in centre of corrugation, and do NOT screw less than 25mm from edge.

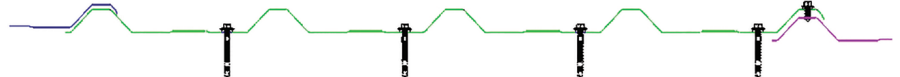
FIXING

ACE DEK® can be fixed with allowing screws 4 per m².

CREST: 5 FASTENERS



VALLEY: 5 FASTENERS



INCOMPATIBLE METALS

To avoid any corrosion please avoid using incompatible metals Copper and Lead with DURA KOTE®. Copper pipes and lead flashings should not come in direct contact with DURA KOTE® or Aluzinc at any time.

Fixings made of Stainless Steel and fixings containing copper should also not be used with DURA KOTE® or Aluzinc.

INSTALLATION CLEANING

Please ensure after installation, that all deposits of swarf and metal particles from self drilling screws, rivets and nails, are swept away and washed from the roof and gutters at the end of each day. If you fail to do so it will void the warranty.

No responsibility will be taken if DURA KOTE® comes into contact with acid when cleaning brickwork. Please advise acid wash contractors to wash off and rinse with clean water all roofing, gutters, fascia and downpipes. Product warranties are void if corrosion occurs as a result of contamination.



ACE LOK® ROOFING



PRODUCT BENEFITS

ACE LOK® is a popular concealed fastened roofing profile used in industrial and residential building applications.

Manufactured from DURAKOTE® high tensile pre-painted steel with a premium paint finish specifically built to withstand the harsh Australian environment.

ACE LOK® is manufactured from 0.42 & 0.48 BMT and is available in 22 colours.

TECHNICAL SPECIFICATIONS

ACE LOK® PROPERTIES					
BMT	COVERAGE MM	RIB HEIGHT	RIB CENTRES	WEIGHT (KG/M ²)	
MM	MM	MM	MM	ALUZINC	DURAKOTE®
0.42	700	40	233.3	4.72	4.75
0.48	700	40	233.3	5.38	5.42

MAXIMUM SPANS FOR HOUSE ROOF (MM)					MAXIMUM UNSTIFFENED OVERHANG (MM)
BMT	POSITION ON ROOF	AS 4055 WIND CLASSIFICATION			
		N1	N2	N3	150
0.42	ROOF GENERAL AREA	3000	3000	2750	
	ROOF EDGE	2560	1610	-	
	ROOF EDGE CORNER	1530	-	-	
0.48	ROOF GENERAL AREA	3000	3000	2370	200
	ROOF EDGE	2660	1920	1210	
	ROOF EDGE CORNER	1800	1310	-	

*Please refer to our website design manual for applications which do not conform to AS4055 geometric limitations.

EXPECTED PRODUCT PERFORMANCE

Ace Gutters Pty Ltd warrants that ACE LOK® manufactured from genuine DURAKOTE® pre-painted steel will have a life prior to perforation by natural weathering of up to 30 years from the date of installation.

Ace Gutters Pty Ltd also warrants that the DURAKOTE® exterior paint system will not flake or peel for a period of 20 years from the date of installation.



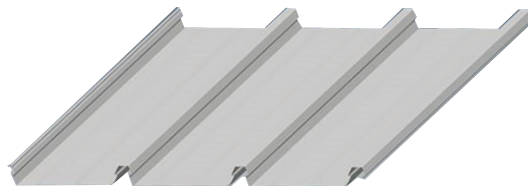
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ACE LOK® ROOFING DURAKOTE® 25% GLOSS

Bulla White, Off White, Sea Breeze, Gull Grey, Forest Blue, Armour Grey, Basal, Smooth Cream, Merino, Dusk, Birch, Gulf, Jasmin Brown, Heritage Red, Mist Green, Caulfield Green, Iron Grey, Mountain Blue, Wallaroo, Slate Grey, Monolith, Ebony.

ACE LOK® ROOFING PLAIN

ACE LOK®

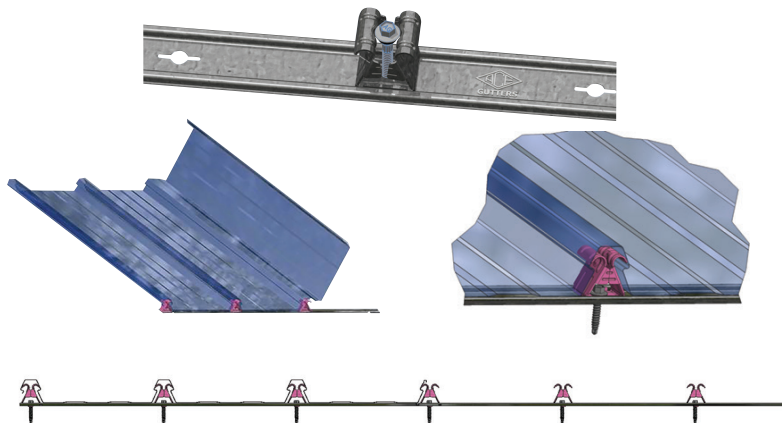


FIXING AND FASTENING ACE LOK®

The ACE LOK® bracket is specifically designed and tested for the ACE LOK® system and quick installation.

Material: Base – 0.42mm (BMT) G550 Aluzinc
Clip Tower – 1.22mm (BMT) G300 Aluzinc

Notes: The bracket is self aligning and has adjustment between brackets if required. Sheets must be laid in the direction shown on the bracket base. Fasteners used must be suitable for connection to the supporting Purlin.



INCOMPATIBLE METALS

To avoid any corrosion please avoid using incompatible metals Copper and Lead with DURAKOTE®. Copper pipes and lead flashings should not come in direct contact with DURAKOTE® or Aluzinc at any time.

Fixings made of Stainless Steel and fixings containing copper should also not be used with DURAKOTE® or Aluzinc.

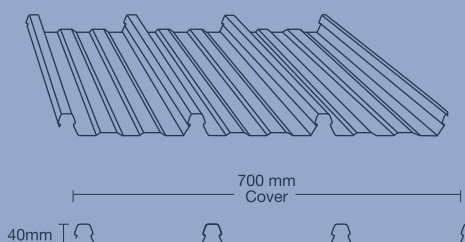
INSTALLATION CLEANING

Please ensure after installation, that all deposits of swarf and metal particles from self drilling screws, rivets and nails, are swept away and washed from the roof and gutters at the end of each day. If you fail to do so it will void the warranty.

No responsibility will be taken if DURAKOTE® comes into contact with acid when cleaning brickwork. Please advise acid wash contractors to wash off and rinse with clean water all roofing, gutters, fascia and downpipes. Product warranties are void if corrosion occurs as a result of contamination.

DIMENSIONS

ACE LOK®





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FLASHINGS **DURAKOTE®** 25% GLOSS

White, Brown, Bulla White, Off White, Sea Breeze, Gull Grey, Forest Blue, Armour Grey, Basal, Smooth Cream, Merino, Dusk, Birch, Gulf, Jasmin Brown, Heritage Red, Mist Green, Caulfield Green, Iron Grey, Mountain Blue, Wallaroo, Slate Grey, Monolith, Ebony.

FLASHINGS PLAIN

FLASHINGS

Ace Gutters manufacture custom made flashings that can be installed on any residential dwelling or commercial property.

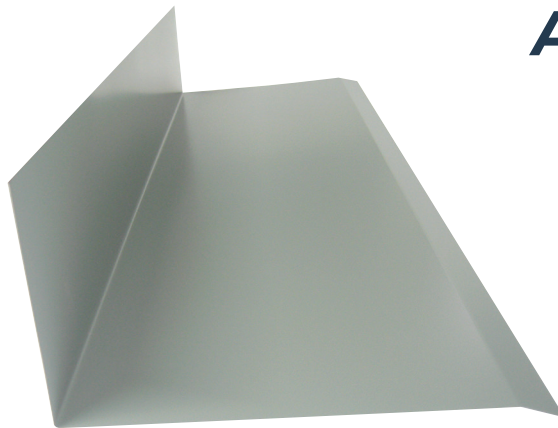
When ordering custom made flashings the following information is required:

A detailed drawing with dimensions, angles, lengths and quantities.

The colour and the side the colour should be on.

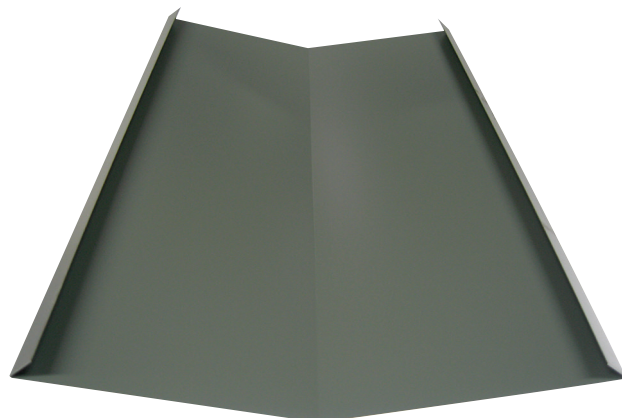


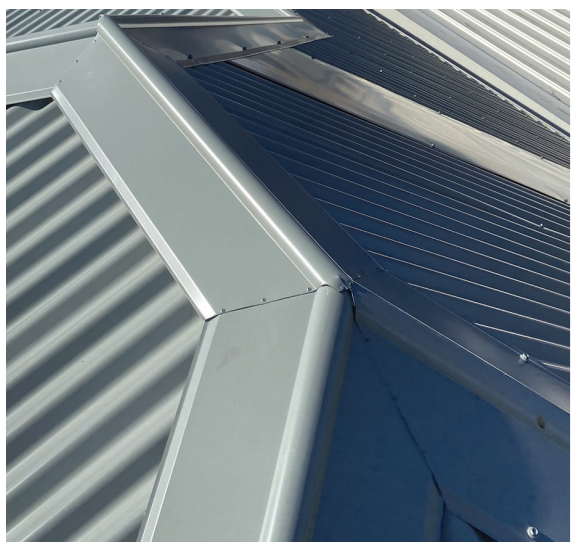
BARGE



APRON

METAL ROOF VALLEY





ROLL TOP RIDGE

Ace Gutters rollformed roll top ridge provides an effective watertight barrier as well as an aesthetic finish which hides cut ends of the roof sheeting at the ridge and hip lines.

Ace Gutters roll formed roll top ridge is manufactured from 0.55 G300 AZ150 Aluzinc steel compliant to AS1397. Ace Gutters rollformed roll top ridge is also available in a range of colours.

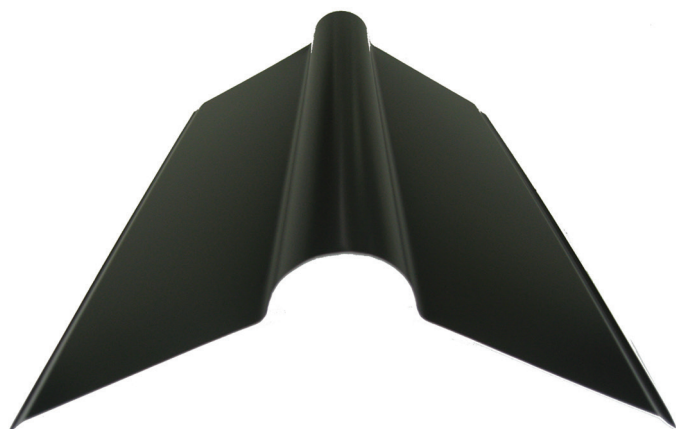
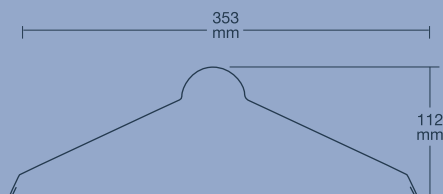
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ROLL TOP RIDGE **DURAKOTE®** 25% GLOSS

Bulla White, Off White, Sea Breeze, Gull Grey, Forest Blue, Armour Grey, Basal, Smooth Cream, Merino, Dusk, Birch, Gulf, Jasmin Brown, Heritage Red, Mist Green, Caulfield Green, Iron Grey, Mountain Blue, Wallaroo, Slate Grey, Monolith, Ebony.

ROLL TOP RIDGE PLAIN

DIMENSIONS ROLL TOP RIDGE



INSULATION

Ace offers a range of high quality insulation products for commercial and residential applications.

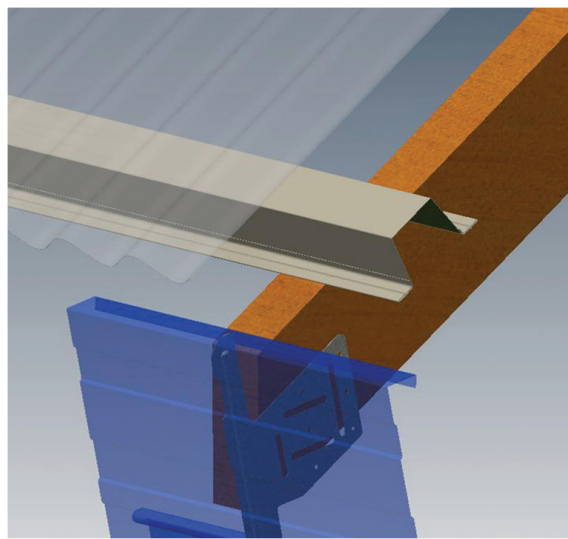


FASTENERS



Ace Gutters offer a large range of fasteners to fix to different materials whether it be metal or wood. We offer screws from the following suppliers Buildex and Bremix.

Contact your local sales office for availability.

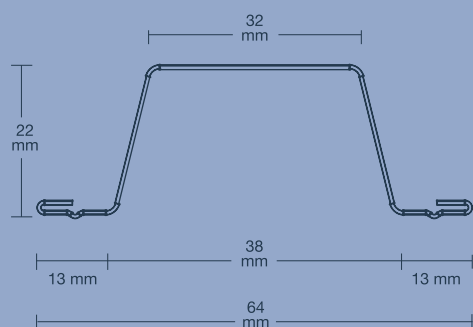


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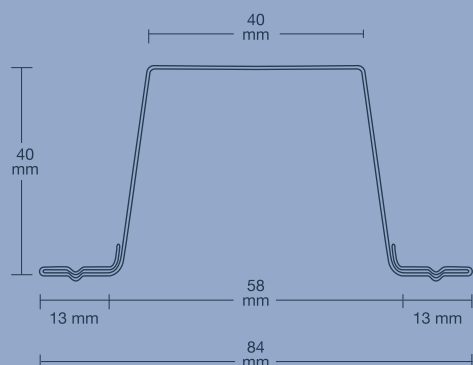
ROOF BATTENS **DURAKOTE®** 25% GLOSS

Plain.

DIMENSIONS CEILING BATTEN

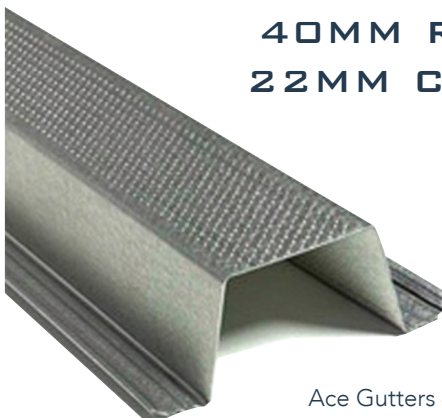


DIMENSIONS ROOF BATTEN



ROOF BATTENS

40MM ROOF BATTENS & 22MM CEILING BATTENS



Ace Gutters 40mm Roof Battens are light but strong offering a cost effective alternative to timber battens.

Manufactured from 0.55 and or 0.48 G550 hi tensile steel
Ace Gutters Roof Battens are stocked in 6.1 metre and 7.5 metre lengths and
can be custom cut to length for larger orders.
Ace Gutters Ceiling Battens are stocked in 6.1 metre lengths only.

ANCILLARY PRODUCTS

Also Available:

Skylights, Domes, Whirly Birds, Rapid Clad, Rapid Seam,
Polycarb, Fibreglass, Insulated panel and more.



ACE ROOFING COLOUR RANGE

ACE STYLISH COLOURS



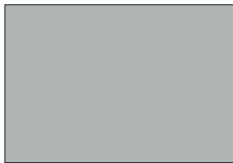
BULLA WHITE



OFF WHITE



SEA BREEZE



GULL GREY



FOREST BLUE



ARMOUR GREY



BASAL

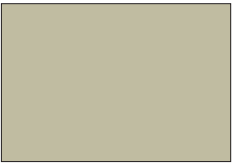
N.B These are approximate printed colours. For accuracy, we recommend checking the chosen colour against an actual sample of the product before purchasing.



SMOOTH CREAM



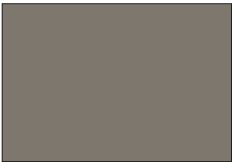
MERINO



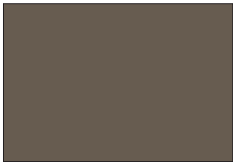
DUSK



BIRCH



GULF



JASMIN BROWN



HERITAGE RED



MIST GREEN



CAULFIELD GREEN



IRON GREY



MOUNTAIN BLUE



WALLAROO



SLATE GREY



MONOLITH



EBONY

LOW GLOSS ONLY

N.B These are approximate printed colours. For accuracy, we recommend checking the chosen colour against an actual sample of the product before purchasing.



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ACE QUAD 115MM DURAKOTE® 80% GLOSS

Available Slotted or Unslotted.

White, Brown, Jasmin Brown, Heritage Red, Iron Grey, Slate Grey.

ACE QUAD DURAKOTE® 25% GLOSS

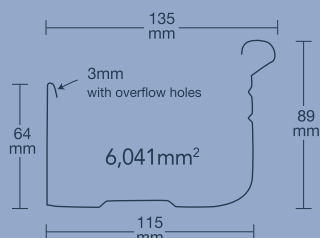
Available Slotted or Unslotted.

Bulla White, Off White, Sea Breeze, Gull Grey, Forest Blue, Armour Grey, Basal, Smooth Cream, Merino, Dusk, Birch, Gulf, Jasmin Brown, Heritage Red, Mist Green, Caulfield Green, Iron Grey, Mountain Blue, Wallaroo, Slate Grey, Monolith, Ebony.

ACE QUAD 115MM PLAIN

Available Slotted & Unslotted.

DIMENSIONS ACE QUAD GUTTER



ACE QUAD

TECHNICAL SPECIFICATIONS:

Volume in 1m length with overflow holes.

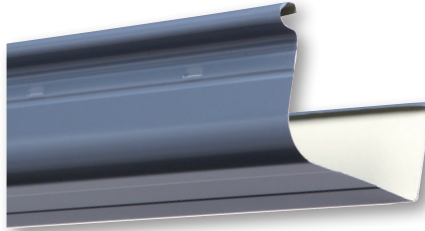
6.1 litres measured to overflow holes.

5.9 litres without overflow holes,
measured to back of gutter.

Effective Cross Sectional Area:

Slotted: 6,041mm²

Unslotted: 5,900mm²



EXTERNAL 90° ANGLE



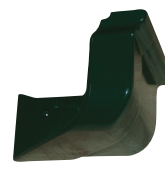
INTERNAL 90° ANGLE



EXTERNAL 45° ANGLE



EXTERNAL BRACKET



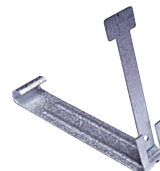
RIGHT & LEFT HAND
RETURN STOP END



STOP END



CONCEALED
SUSPENSION BRACKET



OVERSTRAP
BRACKET



CONCEALED BRACKET



TIMBER FASCIA
SUSPENSION CLIP



METAL FASCIA
SUSPENSION CLIP



10MM AND 5MM
ACE SPACER CLIP



ACE CORNER
SPACER CLIP



90MM NOZZLE



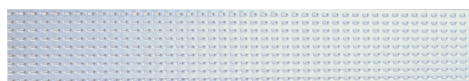
100MM NOZZLE



100 x 50MM NOZZLE



100 x 75MM
NOZZLE



LEAFGUARD

N.B Leafguard requires some degree of maintenance after installation.



ROUNDLINE

TECHNICAL SPECIFICATIONS:

Volume in 1m length with overflow holes.

6.3 litres measured to overflow holes.

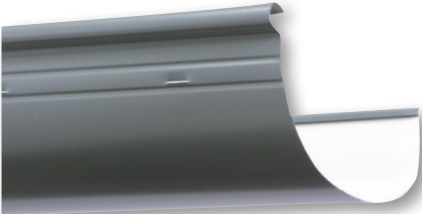
7.2 litres without overflow nozzles

measured to back of gutter.

Effective Cross Sectional Area:

Slotted: 6,314mm²

Unslotted: 7,133mm²



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ROUNDLINE DURAKOTE® 80% GLOSS

Available Slotted or Unslotted.

Jasmin Brown, Heritage Red, Iron Grey, Slate Grey.

ROUNDLINE DURAKOTE® 25% GLOSS

Available Slotted or Unslotted.

Bulla White, Off White, Sea Breeze, Gull Grey, Forest Blue, Armour Grey, Basal, Smooth Cream, Merino, Dusk, Birch, Gulf, Jasmin Brown, Heritage Red, Mist Green, Caulfield Green, Iron Grey, Mountain Blue, Wallaroo, Slate Grey, Monolith, Ebony.

ROUNDLINE PLAIN

Available Slotted & Unslotted.

Custom Cut Only.



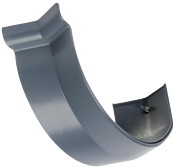
EXTERNAL 90° ANGLE



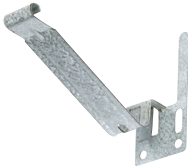
INTERNAL 90° ANGLE



EXTERNAL 45° ANGLE



INTERNAL 45° ANGLE



CONCEALED
SUSPENSION BRACKET



OVERSTRAP BRACKET



TIMBER FASCIA
SUSPENSION CLIP



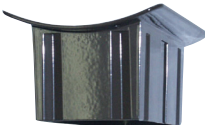
STOP END



METAL FASCIA
SUSPENSION CLIP



90MM AND 100MM
ROUND NOZZLE



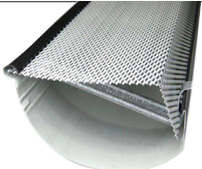
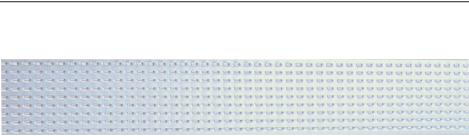
100 x 50MM NOZZLE



100 x 75MM NOZZLE



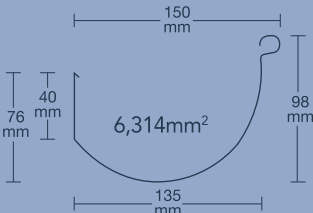
ANGLE CUTTING TEMPLATE
(SUPPLIED WITH ORDER)



LEAFGUARD FOR ROUNDLINE

N.B Leafguard requires some degree of maintenance after installation.

DIMENSIONS ROUNDLINE GUTTER





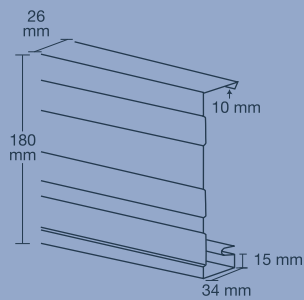
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STEEL FASCIA DURAKOTE® 25% GLOSS

White, Bulla White, Off White, Sea Breeze, Gull Grey, Forest Blue, Armour Grey, Basal, Smooth Cream, Merino, Dusk, Birch, Gulf, Jasmin Brown, Heritage Red, Mist Green, Caulfield Green, Iron Grey, Mountain Blue, Wallaroo, Slate Grey, Monolith, Ebony.

STEEL FASCIA PLAIN - Custom Cut Only.

DIMENSIONS STEEL FASCIA



BARGE SOAKER DURAKOTE® 80% GLOSS

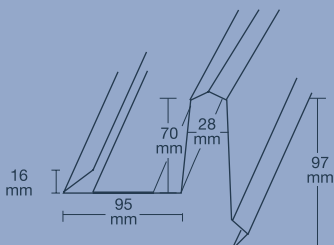
White, Brown, Heritage Red, Jasmin Brown, Slate Grey, Iron Grey.

BARGE SOAKER DURAKOTE® 25% GLOSS

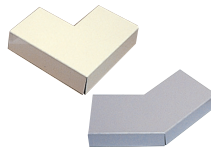
Bulla White, Off White, Sea Breeze, Gull Grey, Forest Blue, Armour Grey, Basal, Dusk, Birch, Gulf, Mist Green, Caulfield Green, Wallaroo, Monolith, Ebony.

BARGE SOAKER PLAIN

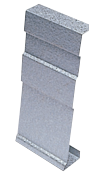
DIMENSIONS BARGE SOAKER



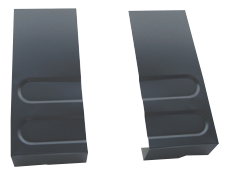
STEEL FASCIA



90° & 45°
INTERNAL ANGLES



INTERNAL
STRAIGHT JOINER



BARGE MOULDS



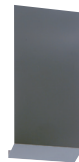
90° BARGE
RAFTER BRACKET



EXTERNAL 45°
ANGLE



EXTERNAL 90°
ANGLE



BARGE APEX COVER



METAL FASCIA
SUSPENSION CLIP



BARGE RAFTER BRACKET



45° HIP RAFTER
BRACKET

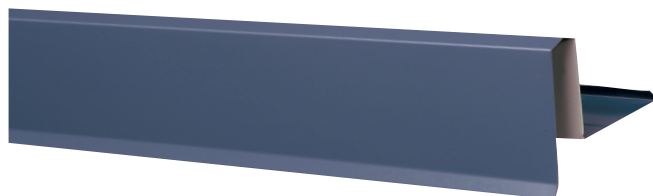


STANDARD RAFTER
BRACKET



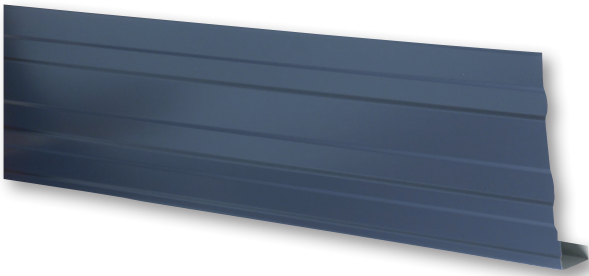
STEEL FRAME BRACKET

BARGE SOAKER





FASCIA COVER

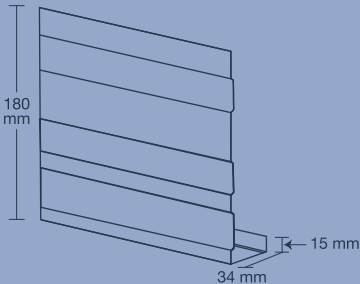


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FASCIA COVER **DURAKOTE®** 25%

White, Bulla White, Off White, Sea Breeze, Gull Grey, Forest Blue, Armour Grey, Basal, Smooth Cream, Merino, Dusk, Birch, Gulf, Jasmin Brown, Heritage Red, Mist Green, Caulfield Green, Iron Grey, Mountain Blue, Wallaroo, Slate Grey, Monolith, Ebony.

DIMENSIONS FASCIA COVER

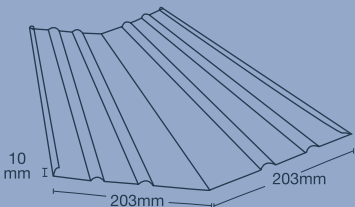


VALLEY **DURAKOTE®**

Slate Grey, Ebony, Monolith, Tuscan Red.

VALLEY PLAIN

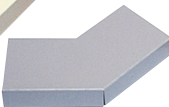
DIMENSIONS TILE VALLEY



STEEL FASCIA ANGLES MAY BE USED ON FASCIA COVER



90° & 45° INTERNAL ANGLES



INTERNAL STRAIGHT JOINER



EXTERNAL 90° ANGLE



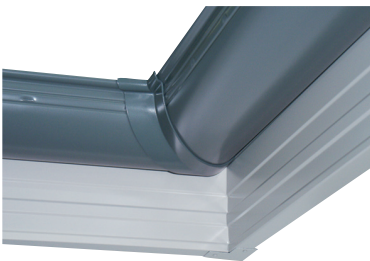
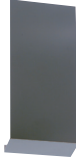
EXTERNAL 45° ANGLE



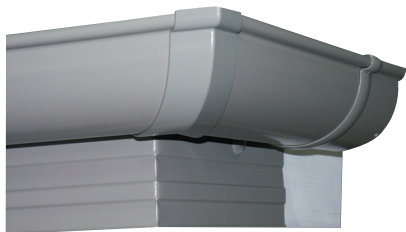
BARGE MOULDS



BARGE APEX COVER

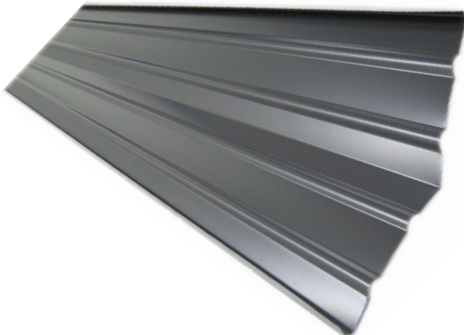


INTERNAL 90° ANGLE ON FASCIA COVER



FOLDED FASCIA COVER

TILE VALLEY



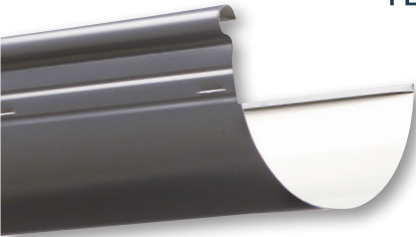


HALF ROUND

150MM

TECHNICAL SPECIFICATIONS:

Volume in 1m length with overflow holes.
6.4 litres measured to overflow holes.
7.1 litres without overflow nozzles
measured to back of gutter.
Effective Cross Sectional Area:
Slotted: 6,475mm²
Unslotted: 7,133mm²



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HALF ROUND DURAKOTE® 80% GLOSS
Available Slotted or Unslotted.
Jasmin Brown, Heritage Red, Iron Grey, Slate Grey.

HALF ROUND DURAKOTE® 25% GLOSS
Available Slotted or Unslotted.
Bulla White, Off White, Sea Breeze, Gull Grey, Forest Blue,
Armour Grey, Basal, Smooth Cream, Merino, Dusk, Birch, Gulf,
Jasmin Brown, Heritage Red, Mist Green, Caulfield Green, Iron Grey,
Mountain Blue, Wallaroo, Slate Grey, Monolith, Ebony.

HALF ROUND PLAIN
Available Slotted & Unslotted.
Custom Cut Only.

		
EXTERNAL 90° ANGLE	INTERNAL 90° ANGLE	EXTERNAL 45° ANGLE

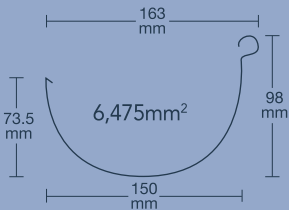
		
INTERNAL 45° ANGLE	EXTERNAL BRACKET (COLOUR SCREWS SUPPLIED)	A4 COMMERCIAL BRACKET (COLOUR SCREWS SUPPLIED)

	
ANGLE CUTTING TEMPLATE (SUPPLIED WITH ORDER)	STOP END

	
100 x 50MM NOZZLE	100 x 75MM NOZZLE

DIMENSIONS

HALF ROUND GUTTER



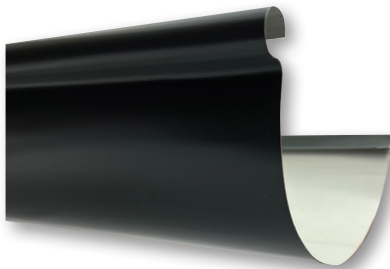

90MM AND 100MM ROUND NOZZLE

	
LEAFGUARD FOR HALF ROUND	
N.B Leafguard requires some degree of maintenance after installation.	



HALF ROUND

200MM & 250MM



FLOW RATE:

Nominal Flow Capacity (Gutter Slope)
Slope 1:500.
200mm - 3.25 litres / second.
250mm - 12.06 litres / second.

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HALF ROUND DURAKOTE® 80% GLOSS
Available Unslotted Only.
Jasmin Brown, Heritage Red, Iron Grey, Slate Grey.

HALF ROUND DURAKOTE® 25% GLOSS
Available Unslotted Only.
Bulla White, Off White, Sea Breeze, Gull Grey, Forest Blue,
Armour Grey, Basal, Smooth Cream, Merino, Dusk, Birch, Gulf,
Jasmin Brown, Heritage Red, Mist Green, Caulfield Green, Iron Grey,
Mountain Blue, Wallaroo, Slate Grey, Monolith, Ebony.

HALF ROUND PLAIN
Available Unslotted Only.
Custom Cut Only.



EXTERNAL 90° ANGLE



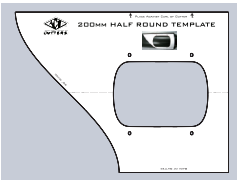
INTERNAL 90° ANGLE



STRAIGHT JOINER



A4 COMMERCIAL BRACKET
(COLOUR SCREWS SUPPLIED)



ANGLE CUTTING TEMPLATE
(SUPPLIED WITH ORDER)



STOP END



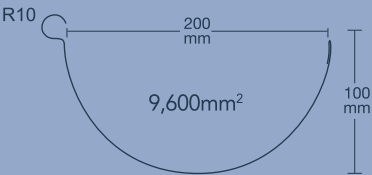
100MM ROUND NOZZLE



150MM ROUND NOZZLE

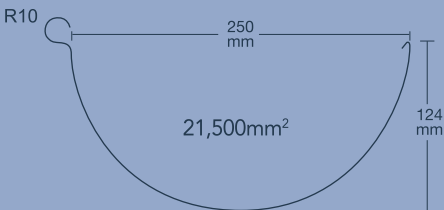
DIMENSIONS

200MM HALF ROUND GUTTER



DIMENSIONS

250MM HALF ROUND GUTTER





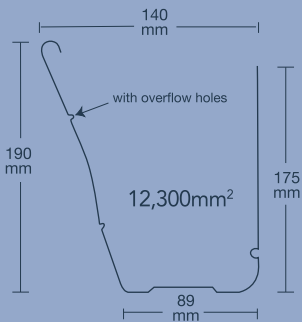
NSW • ACT • VICTORIA

NU-LINE DURAKOTE® 80% GLOSS

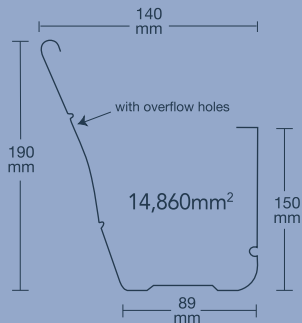
White, Brown, Smooth Cream, Heritage Red, Iron Grey, Slate Grey.

NU-LINE PLAIN

DIMENSIONS
NU-LINE



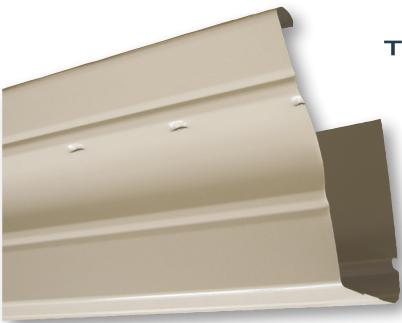
DIMENSIONS
NU-LINE METAL ROOF



NU-LINE

TECHNICAL SPECIFICATIONS:

Volume in 1m length.
12 litres measured to overflow holes.
Effective Cross Sectional Area:
Tile Roof: 12,300mm²
Metal Roof: 14,860mm²



EXTERNAL 90° ANGLE



INTERNAL 90° ANGLE



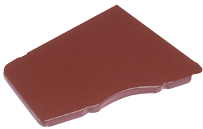
STRAIGHT JOINER



NO 1 EXTERNAL BRACKET



CONCEALED BRACKET



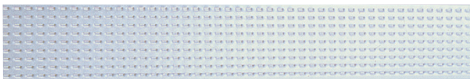
STOP END



BEAD & RAFTER BRACKET



METAL ROOF BRACKET



LEAFGUARD
N.B Leafguard requires some degree of
maintenance after installation.



MINI-LINE

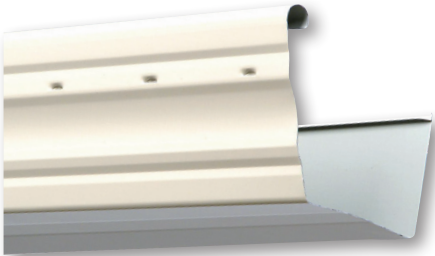
TECHNICAL SPECIFICATIONS:

Volume in 1m length.

7.7 litres measured to overflow holes.

Effective Cross Sectional Area:

7,720mm²



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MINI-LINE DURA KOTE® 80% GLOSS

White, Brown, Smooth Cream, Merino, Jasmin Brown, Heritage Red, Iron Grey, Slate Grey.

MINI-LINE DURA KOTE® 25% GLOSS

Monolith, Ebony.

MINI-LINE PLAIN



EXTERNAL 90° ANGLE



INTERNAL 90° ANGLE



EXTERNAL 45° ANGLE



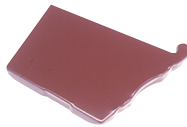
INTERNAL 45° ANGLE



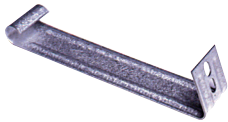
EXTERNAL BRACKET
(PAINTED)



OVERSTRAP BRACKET



STOP END



CONCEALED BRACKET



METAL FASCIA SUSPENSION CLIP



TIMBER FASCIA SUSPENSION CLIP



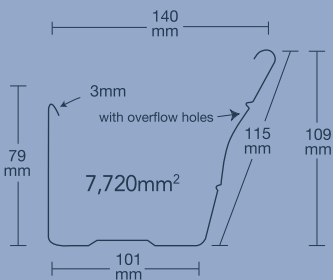
MINI-LINE ERECTION BRACKET



LEAFGUARD

N.B Leafguard requires some degree of maintenance after installation.

DIMENSIONS MINI-LINE





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SQUARE-LINE DURAKOTE® 80% GLOSS

White, Brown, Smooth Cream, Merino, Jasmin Brown, Heritage Red, Iron Grey, Slate Grey.

SQUARE-LINE DURAKOTE® 25% GLOSS

Bulla White, Off White, Sea Breeze, Gull Grey, Forest Blue, Armour Grey, Basal, Dusk, Birch, Gulf, Mist Green, Caulfield Green, Mountain Blue, Wallaroo, Monolith, Ebony.

SQUARE-LINE PLAIN

DIMENSIONS SQUARE-LINE



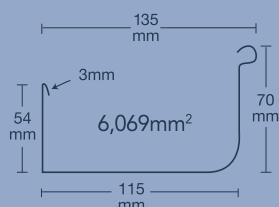
OLD STYLE QUAD DURAKOTE®

All Ace Colours. (NSW & ACT only)

Available in Classic & Exclusive Colours 80% only.

OLD STYLE QUAD PLAIN (NSW & ACT only)

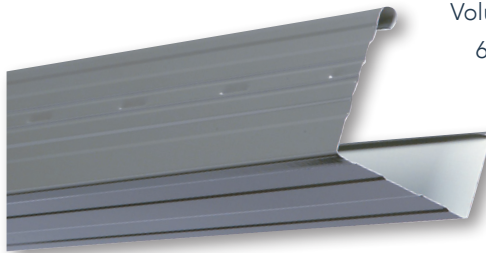
DIMENSIONS OLD STYLE QUAD GUTTER



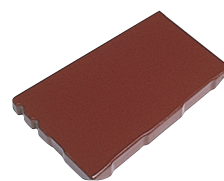
SQUARE-LINE

FLOW RATE:

Volume in 1m length 1.5 litres / second.
6.4 litres measured to overflow holes.



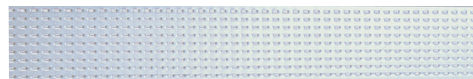
CONCEALED OVERSTRAP



STOP END



CONCEALED
SUSPENSION BRACKET



LEAFGUARD

N.B Leafguard requires some degree of maintenance after installation.

OLD STYLE QUAD

Only available in NSW & ACT.



EXTERNAL 90° ANGLE



INTERNAL 90° ANGLE



STOP END



OVERSTRAP BRACKET



EXTERNAL BRACKET



CONCEALED BRACKET

N.B: Ace Quad Brackets can be used with Old Style Quad except for external brackets



ROLLFORM DOWNPIPE

100 x 50MM



FLOW RATE:

100 x 50mm

Volume in 1.8m length 9 litres.

Flow Capacity 3.5 litres per second.

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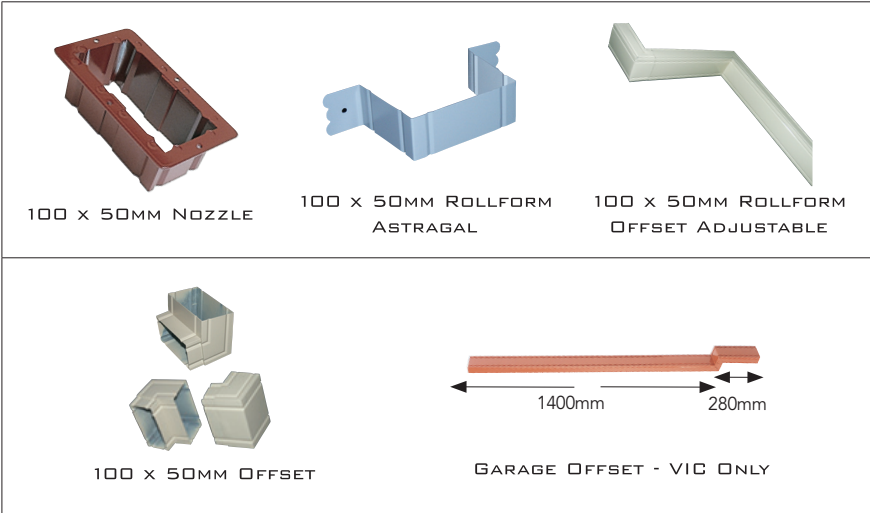
**100 x 50MM & 100 x 75MM ROLLFORM
DOWNPIPE DURAKOTE® 80% GLOSS**

White, Brown, Jasmin Brown, Heritage Red, Iron Grey, Slate Grey.

**100 x 50MM & 100 x 75MM ROLLFORM
DOWNPIPE DURAKOTE® 25% GLOSS**

Bulla White, Off White, Sea Breeze, Gull Grey, Forest Blue,
Armour Grey, Basal, Smooth Cream, Merino, Dusk, Birch, Gulf,
Jasmin Brown, Heritage Red, Mist Green, Caulfield Green,
Iron Grey, Mountain Blue, Wallaroo, Slate Grey, Monolith, Ebony.

**100 x 50MM & 100 x 75MM ROLLFORM
DOWNPIPE PLAIN**



ROLLFORM DOWNPIPE

100 x 75MM



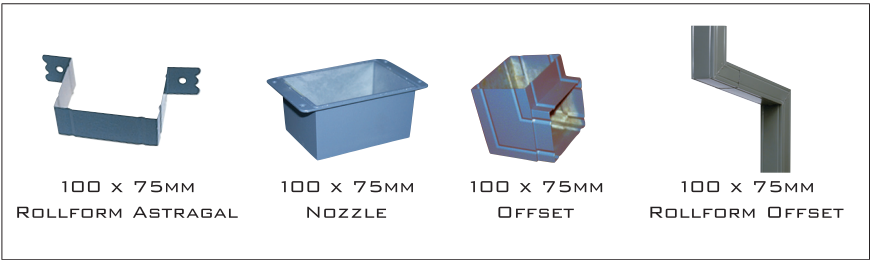
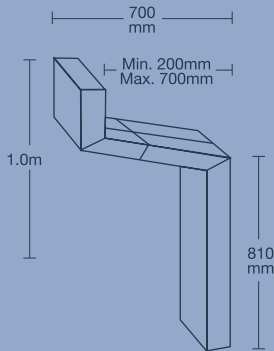
FLOW RATE:

100 x 75mm

Volume in 1.8m length 13.5 litres.

Flow Capacity 4.4 litres per second.

DIMENSIONS ROLLFORM OFFSET ADJUSTABLE





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90MM ROUND DOWNPIPE

DURAKOTE® 80% GLOSS

White, Brown, Jasmin Brown, Heritage Red, Iron Grey, Slate Grey.

90MM ROUND DURAKOTE® 25% GLOSS

Bulla White, Sea Breeze, Gull Grey, Forest Blue, Armour Grey, Basal, Smooth Cream, Merino, Dusk, Birch, Gulf, Jasmin Brown, Heritage Red, Mist Green, Caulfield Green, Iron Grey, Mountain Blue, Wallaroo, Slate Grey, Monolith, Ebony.

90MM ROUND DOWNPIPE PLAIN

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100MM ROUND DOWNPIPE

DURAKOTE® 80% GLOSS

Jasmin Brown, Heritage Red, Iron Grey, Slate Grey.

100MM & 150MM ROUND DOWNPIPE

DURAKOTE® 25% GLOSS

Bulla White, Sea Breeze, Gull Grey, Forest Blue, Armour Grey, Basal, Smooth Cream, Merino, Dusk, Birch, Gulf, Jasmin Brown, Heritage Red, Mist Green, Caulfield Green, Iron Grey, Mountain Blue, Wallaroo, Slate Grey, Monolith, Ebony.

ROUND DOWNPIPE

90MM



FLOW RATE:

90mm Round Downpipe
Volume in 1.8m length 11.44 litres.
Flow Capacity of 90mm 4.2 litres per second.



ASTRAGAL



90MM NOZZLE



82° OFFSET



45° OFFSET



17° OFFSET

100MM & 150MM



FLOW RATE:

100mm Round Downpipe
Volume in 1.8m length 14.14 litres.
Flow Capacity of 100mm 5.2 litres per second.

150mm Round Downpipe

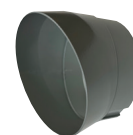
Volume in 1.8m length 31.6 litres.
Flow Capacity of 100mm 15.01 litres per second.



STAND OFF CLIP
ASTRAGAL



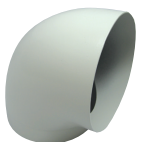
ASTRAGAL



17° OFFSET
(NOT AVAILABLE IN 150MM)



82° OFFSET



45° OFFSET



100MM FLAT
BOTTOM NOZZLE



100MM ROUND
NOZZLE



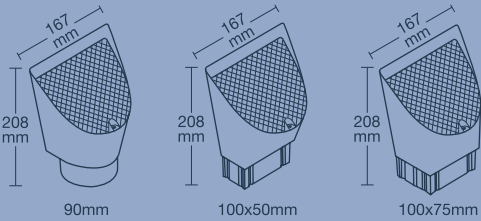
150MM ROUND
NOZZLE



100MM HALF ROUND
NOZZLE

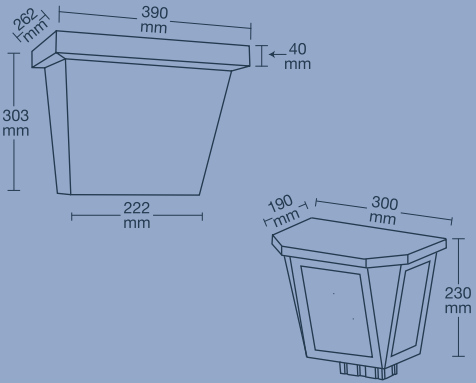
DIMENSIONS

ACE LEAF DIVERTER®



DIMENSIONS

RAINWATER HEAD



RAINWATER
HEADS &
LEAFGUARDS

NSW • ACT • VICTORIA

LEAFGUARD PAINTED 25% GLOSS & PLAIN

Slate Grey, Mountain Blue, Ebony.

ACE LEAF DIVERTER® & RAINWATER HEADS.

All Ace Colours & Plain.



ACCESSORIES



25MM/32MM
RAFTER SCREW



SELF DRILLING
SCREW



NAIL HOLDER



40MM TWIST NAIL



6.5mm x 40mm
5mm x 25mm
NAIL PLUGS



1/8 POP RIVETS &
DRILL BITS AVAILABLE



200MM PHILIPS DRIVER BITS



150G TOUCH-UP PAINT
SPRAY CANS



SILICONE SEALER &
SILICON GUN



MEASURING TAPE



PRO SNIPS - LEFT, RIGHT
& STRAIGHT CUT



POP RIVET GUN

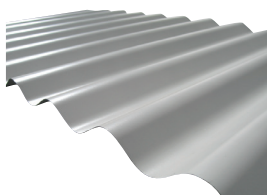


T-SOCKET SPANNER

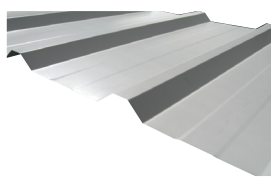


COASTAL RANGE

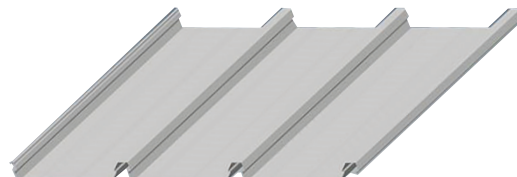
ROOFING



ACE CORRY®



ACE DEK®

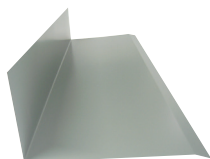


ACE LOK®

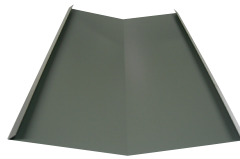
FLASHINGS / ROLL TOP RIDGE



BARGE FLASHING



APRON FLASHING

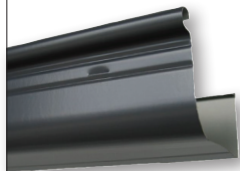


VALLEY FLASHING



ROLL TOP RIDGE

QUAD



EXTERNAL 90° ANGLE



INTERNAL 90° ANGLE

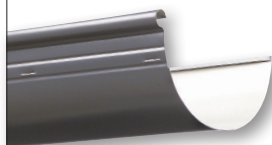


EXTERNAL 45° ANGLE



STOP END

HALF ROUND



EXTERNAL 90° ANGLE



INTERNAL 90° ANGLE



EXTERNAL 45° ANGLE

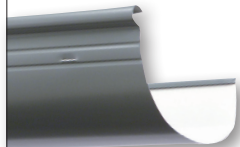


INTERNAL 45° ANGLE



STOP END

ROUNDLINE



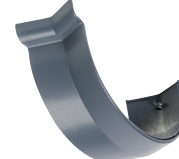
EXTERNAL 90° ANGLE



INTERNAL 90° ANGLE



EXTERNAL 45° ANGLE

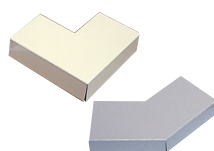


INTERNAL 45° ANGLE



STOP END

STEEL FASCIA



90° & 45° INTERNAL ANGLES



EXTERNAL 45° ANGLE



EXTERNAL 90° ANGLE



BARGE MOULDS

BRACKETS & CLIPS

HALF ROUND
EXTERNAL BRACKETROUNDLINE OVERSTRAP
BRACKET PAINTEDQUAD OVERSTRAP
BRACKET PAINTEDQUAD CONCEALED
BRACKET PAINTEDTIMBER FASCIA
SUSPENSION CLIP
PAINTEDMETAL FASCIA
SUSPENSION CLIP
PAINTEDBARGE RAFTER
BRACKET PAINTED

Ace Gutters have all the accessories available in Ace Quad, Half Round, Roundline, Steel Fascia.
DURAKOTE® Coastal Gutter & Fascia are supported by a 15 year warranty.



COASTAL RANGE

Severe Coastal and Industrial Environments can have corrosive effects on buildings. That's why Ace Gutters now manufactures Premium Products from **DURAKOTE®** Coastal Steel for severe coastal and industrial environments. **DURAKOTE®** Coastal is supported by a 15 year rainwater product warranty on Gutter & Fascia. Protect your home with materials that are aesthetically designed and built to last in corrosive environments.

☒ COASTAL100m - 200m from breaking surf.



SEVERE COASTAL

DURAKOTE® Coastal Steel is recommended in areas which exhibit frequently the smell of salt or salt spray in the air. These conditions are found approximately within 100 to 200 metres from breaking surf.

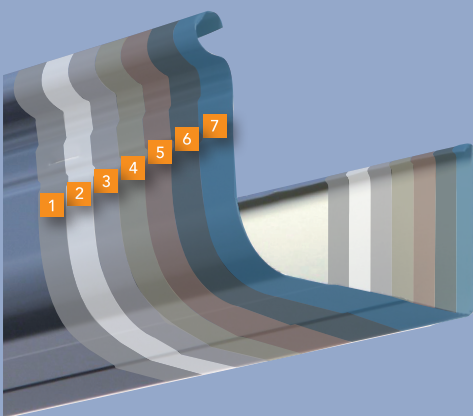
☒ COASTAL 100m - 200m from severe source of industrial emissions.



SEVERE INDUSTRIAL

DURAKOTE® Coastal Steel is recommended in areas which exhibit frequently the smell of industrial chemicals. These areas are found approximately 100 to 200 metres from the source of severe industrial corrosive emissions.

DURAKOTE® COASTAL SUBSTRATE



- 1 Backing Coat (Nominal 10µm)**
- 2 Corrosion Resistant Primer**
- 3 Corrosion Resistant Coating**
- 4 AluZinc (Aluminium Zinc Alloy Coated Steel AZ200)**
- 5 Corrosion Resistant Coating**
- 6 Corrosion Resistant Primer (Nominal 5µm both sides)**
- 7 Finish Coat (Nominal 20µm)**



COASTAL RANGE

PRODUCT RANGE

Ace Gutters Premium Products are available in our three most popular gutter profiles Ace Quad, Half Round & Roundline. Steel Fascia also available.

PREMIUM ACCESSORIES

To compliment the premium product range Ace Gutters have produced a range of Premium Accessories. These accessories are made from zinc diecast which are conversion coated with chromate, chemically cleaned and then primed using Interpon MetaPrep™ Gold, a powder coating treatment designed as a barrier primer and surfacer for chemical and salt spray resistance. Powdered paint is applied as a top coat which is then oven baked onto the product resulting in a quality finish that ensures maximum durability in severe coastal and industrial environments.

PRODUCT AVAILABILITY CHART

PRODUCT	DURAKOTE® COASTAL STEEL
Ace Corry	
Ace Dek	
Ace Lok	
Flashings	
Roll Top Ridge	
Ace Quad	
Half Round	
Roundline	
Steel Fascia	

PREMIUM PRODUCTS COLOUR CHART

SLATE GREY	MONOLITH	WALLAROO	OFF WHITE
GULL GREY	BIRCH	ARMOUR GREY	

N.B These are approximate printed colours.

PRODUCT DIMENSIONS



ACE COLOUR RANGE

ACE EXCLUSIVE COLOURS



WHITE

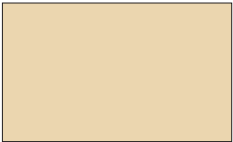


BROWN

ACE CLASSIC COLOURS



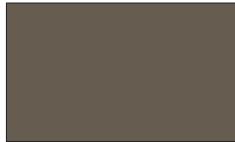
HERITAGE RED



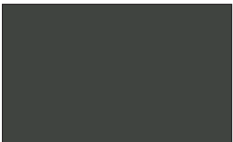
SMOOTH CREAM*



MERINO*



JASMIN BROWN



SLATE GREY



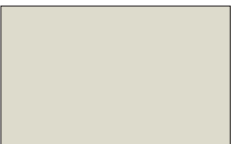
IRON GREY

*Smooth Cream - 80% Available only in Nu-Line, Mini-Line & Square-Line profiles.
*Merino - 80% Available in Mini-Line & Square-Line profiles.

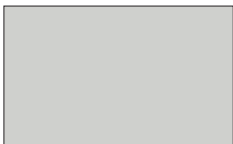
ACE STYLISH COLOURS



BULLA WHITE



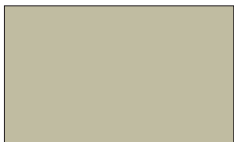
OFF WHITE



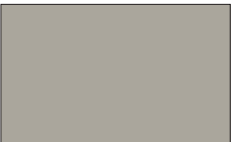
SEA BREEZE



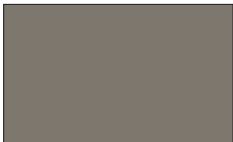
GULL GREY



DUSK



BIRCH



GULF



ARMOUR GREY



MIST GREEN



CAULFIELD GREEN



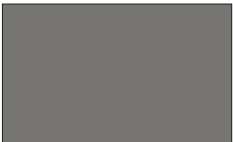
FOREST BLUE



MOUNTAIN BLUE



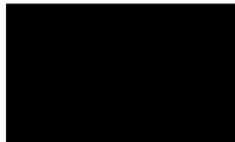
BASAL



WALLAROO



MONOLITH



EBONY

N.B These are approximate printed colours. For accuracy, we recommend checking the chosen colour against an actual sample of the product before purchasing.

ACE PLUMBING SUPPLIES

TRADE & PUBLIC

We also have a self plumbing service store in NSW with a range of products to complete your bathroom, laundry and kitchen including stainless steel sinks, laundry tubs, basin and vanity units, Caroma toilet suites, Dux, Rheem and Rinnai Instantaneous Water heaters, fashion tapware, mixers, Euro Appliances - Ovens, Cook tops, Range hoods, Microwave and Dishwashers.

Ace Gutters is a valued Plumbtec Member aiming to be your one-stop bathroom, kitchen and plumbing supplies shop.



EXCEL® TAPWARE COLLECTION

WIDE RANGE AVAILABLE



Ace Gutters Plumbing Division has designed and produced its own quality decorative tapware and bathroom accessories – The EXCEL® Tapware Collection. This range of tapware and bathroom accessories will enhance any project from your domestic home package to architecturally designed commercial estates.

The EXCEL® Tapware Collection range includes EXCEL® Project Tapware, EXCEL® Classic MKII Mixers, EXCEL Plus® Lever Tapware, EXCEL Plus® Deluxe Tapware & Bathroom Accessories, EXCEL Executive® Tapware & Bathroom Accessories and EXCEL® Elite Tapware and Accessories.

A superior and quality endorsed product the EXCEL® Tapware Collection is manufactured to watermark licence # WMKA21061 and conforms to AS3718 performance & AS3662-AS/NZS 6400:2003 water saving.



OUR COMMITMENT TO CUSTOMER SERVICE



WE ARE FULLY COMMITTED TO MEETING THE NEEDS OF OUR CUSTOMERS BY PROVIDING QUALITY PRODUCTS, RELIABLE SERVICE AND VALUE FOR MONEY.

At Ace Gutters we value:

HONESTY AND INTEGRITY:

Being ethical in our relationship with customers, suppliers and staff.

MUTUAL RESPECT:

Building solid working relationships through trust, teamwork and faith in each other's ability.

ACCEPTANCE OF CHANGE:

The ability to adapt and evolve with the changing market place through product innovation, manufacturing techniques and technological advancements.

For over 70 years Ace Gutters has maintained a reputation as a manufacturer of the highest quality rainwater goods, offering complete systems of guttering and drainage. We are a Plumbtec member and have a large self-service site and a complete range of bathroom, kitchen and plumbing supplies. We have branches in Sydney and Melbourne and can supply to the Eastern States.



NSW



VICTORIA



NOWRA

NSW

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Newcastle Area

Phone: (02) 4948 6611
(02) 4325 5200
Fax: (02) 4948 9543

Canberra Area

Phone: (02) 6140 4925

WEBSITE:

WWW.ACEGUTTERS.COM.AU

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Information in this brochure may change without notice.

