



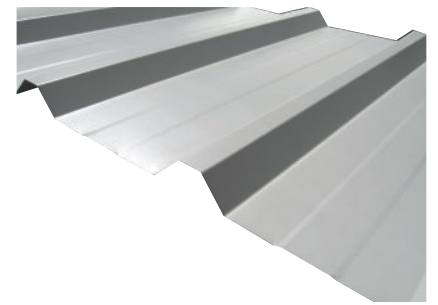
ACE DEK® ROOFING



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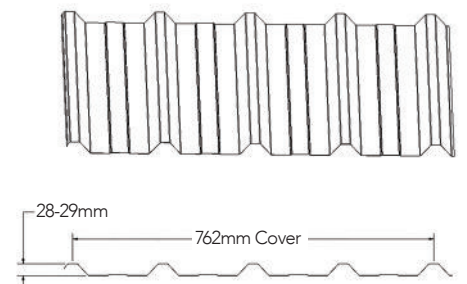
PRODUCT BENEFITS

ACE DEK® is a popular commercial roofing profile used in industrial and residential building applications, manufactured from DURAKOTE® high tensile pre-painted steel with a premium paint finish specifically built to withstand the harsh Australian environment. ACE DEK® is manufactured from 0.42 & 0.48 BMT and is available in 22 colours.



TECHNICAL SPECIFICATIONS

ACE DEK®							
BMT	MASS (KG/M ²)		COVERAGE MM	RIB DEPTH	PITCH	MAX SPANS (MM)	
MM	ALUZINC	DURAKOTE®	MM	MM	DEG	END	INTERNAL
0.42	4.28	4.36	762	29	2 (1 IN 3)	1300	1700
0.48	4.86	4.92	762	29	2 (1 IN 3)	1850	2600



*Please refer to our website design manual for applications which do not conform to AS4055 geometric limitations.

EXPECTED PRODUCT PERFORMANCE

Ace Gutters Pty Ltd warrants that ACE DEK® manufactured from genuine DURAKOTE® pre-painted steel will have a life prior to perforation by natural weathering of up to 30 years from the date of installation.

Ace Gutters Pty Ltd also warrants that the DURAKOTE® exterior paint system will not flake or peel for a period of 20 years from the date of installation.



BENEFITS OF DURAKOTE® PRE-PAINTED STEEL

- Roofing 30 Year Warranty/Rainwater Products 20 Year Warranty
- Offers an additional 20% backing coat to enhance product durability
- Offers a nominal 20 microns of top coat (industry standard 18 microns)
- DURAKOTE® is endorsed and licensed by the Australian Made Campaign
- DURAKOTE® is listed on the LAHC deemed to comply product register



FASTENING

ACE DEK® is fixed to steel or timber supports. Screws can be placed in either crest or valley. It is best to place screws through edge crest to achieve water tightness.

Always drive screws perpendicular to the sheeting and in centre of corrugation, and do NOT screw less than 25mm from edge.

Roof zips must conform to AS3566-Class 4. They are to be hexagonal headed and must be used with neo washers for sealing.

Recommended screws M6-65mm Roof zip Bld.

FIXING

ACE DEK® can be fixed with allowing screws 4 per m².

CREST: 5 FASTENERS



CREST FIXING FOR ROOF & WALLS



VALLEY: 5 FASTENERS



VALLEY FIXING FOR WALLS ONLY



INCOMPATIBLE METALS

To avoid any corrosion please avoid using incompatible metals Copper and Lead with DURAKOTE®. Copper pipes and lead flashings should not come in direct contact with DURAKOTE® or Aluzinc at any time.

Fixings made of Stainless Steel and fixings containing copper should also not be used with DURAKOTE® or Aluzinc.

INSTALLATION CLEANING

Please ensure after installation, that all deposits of swarf and metal particles from self drilling screws, rivets and nails, are swept away and washed from the roof and gutters at the end of each day. If you fail to do so it will void the warranty.

No responsibility will be taken if DURAKOTE® comes into contact with acid when cleaning brickwork. Please advise acid wash contractors to wash off and rinse with clean water all roofing, gutters, fascia and downpipes. Product warranties are void if corrosion occurs as a result of contamination.

PROVEN EXPERIENCE

With over 60 years experience in the rainwater products industry, specialising in the manufacturing of roofing, gutters, fascia, downpipes, accessories and with continual improvement in manufacturing techniques, product innovation, research and development you can be confident DURAKOTE® is a product that is built to last.

OUR COLOUR CHOICE



BULLA WHITE



OFF WHITE



SEA BREEZE



GULL GREY



FOREST BLUE



ARMOUR GREY



BASAL



SMOOTH CREAM



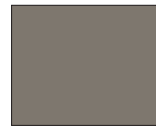
MERINO



DUSK



BIRCH



GULF



JASMIN BROWN



HERITAGE RED



MIST GREEN



CAULFIELD GREEN



IRON GREY



MOUNTAIN BLUE



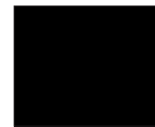
WALLAROD



SLATE GREY



MONOLITH



EBONY

N.B These are approximate printed colours. For accuracy, we recommend checking the chosen colour against an actual sample of the product before purchasing.



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